

# Kinetic Study of the Reaction of Bis(hydroxydimethylsilyl)benzene and Dichlorosilanes

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Received February 20, 1992

**Introduction.** Silarylene-siloxane copolymers exhibit a wide range of physical properties depending on their composition and structure.<sup>1</sup> We have recently reported the synthesis of copolymers of silarylenes and siloxanes<sup>1,2</sup> and determined the sequence and composition using <sup>13</sup>C and <sup>29</sup>Si NMR spectroscopy. Alternating copolymers were obtained from the reaction of bis(hydroxydimethylsilyl)benzene (BHB) with RR'Si(NMe<sub>2</sub>)<sub>2</sub>, but random copolymers were observed with RR'SiCl<sub>2</sub>. This kinetic study was undertaken to determine if the randomization occurred during the initial condensation reaction or in an equilibration of oligomers of alternating copolymers. Although NMR is frequently used to determine the structures of copolymers containing siloxanes,<sup>2-8</sup> no examples of kinetic analysis of silicon condensation polymers using NMR have been reported.

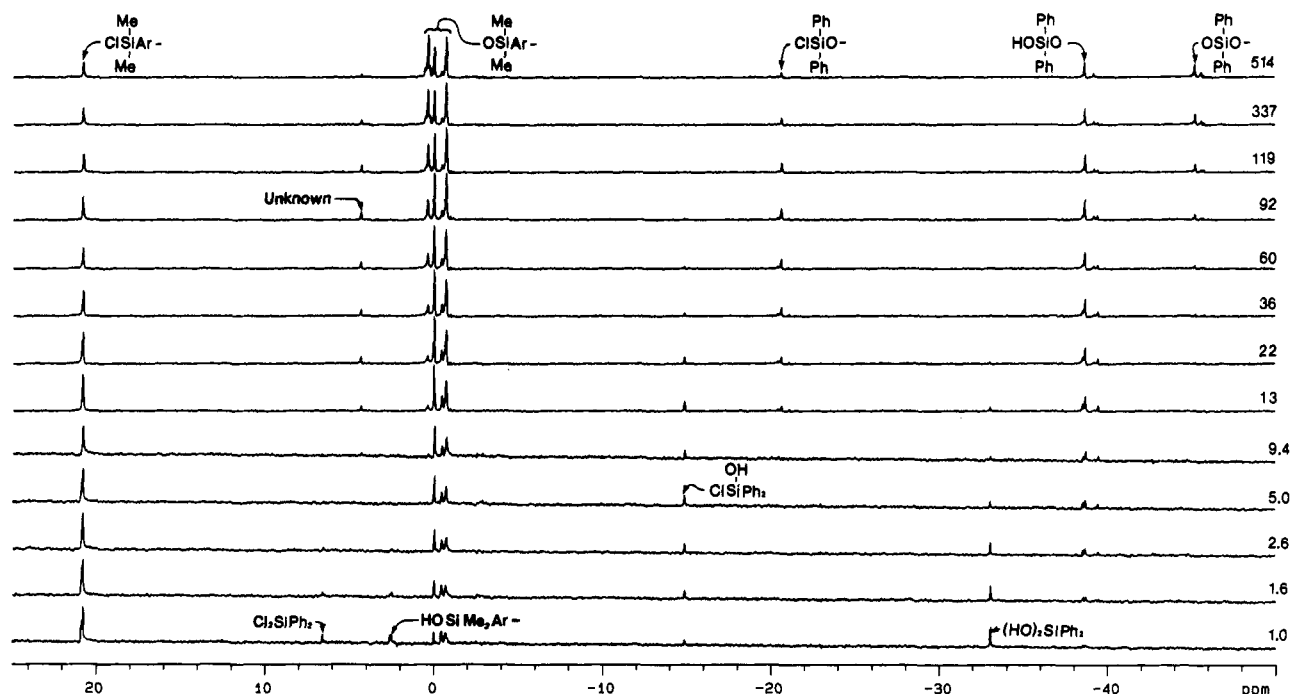
<sup>29</sup>Si spin-lattice relaxation times (*T*<sub>1</sub>) are very long [for example, *T*<sub>1</sub> = 74 s in poly(dimethylsiloxane) (PDMS)], and most routine silicon spectra are obtained with Cr(acac)<sub>3</sub> added to the solution to suppress the negative nuclear Overhauser enhancement (NOE) and reduce the *T*<sub>1</sub>. But Cr(acac)<sub>3</sub> is not inert and perturbs the equilibria and rates of the reaction (vide supra). Doddrell<sup>9</sup> and West<sup>10</sup> pioneered the use of proton polarization transfer as an alternative means to obtain <sup>29</sup>Si spectra since the recycle time of the experiment is then determined by the relaxation time of the protons, which, for example, is 4 s for the methyl in PDMS. Brunet et al.<sup>11</sup> have used polarization transfer to study sol-gel polymerization of

silicon tetramethoxide monomers and described the experimental method in detail.

**Results and Discussion.** We have obtained <sup>29</sup>Si spectra vs time for the reaction of BHB with Ph<sub>2</sub>SiCl<sub>2</sub>, Me<sub>2</sub>SiCl<sub>2</sub>, and PhMeSiCl<sub>2</sub>.<sup>12</sup> Typical spectra are given in Figure 1 for the Ph<sub>2</sub>SiCl<sub>2</sub> reaction. Ph<sub>2</sub>SiCl<sub>2</sub> is observed in the first spectrum of Figure 1, but its intensity represents only 23% of the diphenylsilanes in the solution. The major absorption observed in all spectra of BHB + RR'SiCl<sub>2</sub> is observed at exactly 20.8 ppm and matches the chemical shift of reference ClSiMe<sub>2</sub>ArSiMe<sub>2</sub>Cl. Under higher resolution this absorption appears as a doublet distinguishing X = O and X = Cl in ClSiMe<sub>2</sub>ArSiMe<sub>2</sub>X. This peak represents 45% of the silarylene silicons when the first spectrum is obtained in the Ph<sub>2</sub>SiCl<sub>2</sub> reaction, approximately 60 s after mixing of the two solutions. Its intensity decreases almost 30% within 16 min after preparation of the sample. The major diphenylsilane absorption in the early spectra, at -33.0 ppm, is due to Ph<sub>2</sub>Si(OH)<sub>2</sub>.

In the early stages of the reaction absorptions are observed for HOSiPh<sub>2</sub>O- and ClSiPh<sub>2</sub>O- terminated oligomers, but no absorptions are observed in the -OSiPh<sub>2</sub>O- region. This confirms that the initial stages of the reaction are oligomerizations in accordance with the step-growth condensation process. After 30 min absorptions for monomers are no longer observed and further reaction is exclusively oligomer condensation. Slow condensation and reequilibration occur to give the expected high molecular weight condensation product with a spectrum identical to that reported for purified polymers.<sup>2</sup> The Ph<sub>2</sub>SiCl<sub>2</sub> reaction with BHB is approximately 2-fold slower and shows no evidence for intermediate ClSiPh<sub>2</sub>O-end groups in the presence of the Cr(acac)<sub>3</sub> relaxation reagent.

Similar results are observed for the reaction with Cl<sub>2</sub>-SiMePh, except that the rates are considerably faster. The silanediol absorption, (HO)<sub>2</sub>SiMePh, at -20.6 ppm never exceeds 10% of the methylphenylsilanes, and absorption

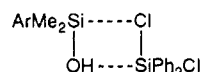


**Figure 1.** <sup>29</sup>Si NMR spectra vs time (in minutes) for the reaction of 1 mol of BHB and 1 mol of dichlorodiphenylsilane. The first spectrum was obtained 1 min after mixing the reaction. Spectra between 1 and 13 min are the average of 4 transients accumulated in 16 s; spectra between 22 and 60 min are the average of 61 transients accumulated in 5 min; spectra at longer times are from 122 transients accumulated in 10 min. Times are given for the first transient of each spectrum.

for  $\text{HOSiMePhO-}$  end groups is observed in the first spectrum. After 15 min 50% of the methylphenylsilane intensity is in siloxane units, whereas 9 h are required for 50% conversion to diphenylsiloxane units in the analogous reaction with  $\text{Cl}_2\text{SiPh}_2$ . With  $\text{Me}_2\text{SiCl}_2$  the reaction is too fast to follow with NMR in a 1:1 solution at +22 °C; the first spectrum shows over 90% conversion to dimethylsiloxane units. In summary, the rate of reaction of chlorosilanes with diol is  $\text{Cl}_2\text{SiMe}_2 \gg \text{Cl}_2\text{SiMePh} \gg \text{Cl}_2\text{SiPh}_2$ .

The reaction products are unchanged when the  $\text{Ph}_2\text{SiCl}_2 + \text{BHB}$  reaction is carried out at -15 °C, but the initial rates are slower and it is possible to observe in real time the initial oligomerization of BHB. Spectra for the reaction of bis(chlorodimethylsilyl)benzene (BCB) and diphenylsilanediol are very similar to those for  $\text{BHB} + \text{Ph}_2\text{SiCl}_2$ , except that no absorption is observed at +6.5 ppm for  $\text{Ph}_2\text{SiCl}_2$  in the former reaction. However, hydroxydimethylphenyl end groups are observed at +2.3 ppm with intensities vs time similar to those shown in Figure 1.

The formation of  $(\text{HO})_2\text{SiPh}_2$  during the early stages of the reaction suggests that the reaction is driven toward the formation of a diol which is thermodynamically more stable than  $\text{Cl}_2\text{SiPh}_2$ . The reaction probably proceeds through a four-membered transition state such as



where the cyclic structure promotes the initial formation

of  $\text{Ph}_2\text{SiClOH}$  and, after reaction with a second  $\text{ArMe}_2\text{SiOH}$ ,  $\text{Ph}_2\text{Si}(\text{OH})_2$ . The  $\text{OH-Cl}$  exchange reaction must proceed much faster than the condensation polymerization. The reaction of  $\text{Me}_2\text{SiCl}_2$  with BHB probably proceeds similarly, but  $\text{Me}_2\text{Si}(\text{OH})_2$  is unstable in the presence of acid in the medium.

## References and Notes

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- (12) All  $^{29}\text{Si}$  INEPT spectra were obtained at 80.8 MHz on a Varian XL-400 NMR spectrometer. The best signal/noise was obtained with delays corresponding to coupling constants of 14–18 Hz even though the Si–H coupling constant in a typical  $\text{CH}_3\text{Si}$  group is only 7 Hz. The optimum value is a compromise between the true coupling constant and transverse relaxation which causes an exponential decrease in the signal for long delay times. Samples of the dichlorosilane and diol were prepared as 50% solutions in THF (distilled over  $\text{CaH}_2$ ) in a drybox. They were mixed under nitrogen using septa-covered vials and NMR tubes in the NMR laboratory. One minute was required for mixing and transfer to the spectrometer.